

**SP series - In case marking foil is not properly wound up
(roller rolls in/marketing foil is torn)**

Cause		Countermeasures
Problem on the feeder side	The load at the new foil attachment part on the right side is too strong and the marking foil does not advance.	The lock nut set may be defective and should be replaced. Due to a production lot error of the marking foil, the paper tube of the foil may be slightly narrower, causing a load on the feeder side, but this is not a problem in terms of product performance.
Problem on the winding side	Marking foil wraps slack and wrap around the roller at the start of printing.	Start printing with the marking foil stretched. If the foil is still loose after being stretched, please refer to the next section.
	Marking foil is not wound up and sticks to the material and rolls into the roller.	Adjust the foil rewinding clutch pressure. (By replacing the foil rewinding clutch ring.) *Please refer to the instruction manual (Please refer to Instruction Manual II)
Other Factors	Marking foil sticks to the material due to static electricity.	Some materials may be prone to static electricity. Please adjust the operating environment to eliminate static electricity.